

STRUCTURAL TESTS AND SPECIAL INSPECTIONS

TABLE 1704.3
REQUIRED VERIFICATION AND INSPECTION OF STEEL CONSTRUCTION

VERIFICATION AND INSPECTION	CONTINUOUS	PERIODIC	REFERENCED STANDARD ^a	IBC REFERENCE
1. Material verification of high-strength bolts, nuts and washers:				
a. Identification markings to conform to ASTM standards specified in the approved construction documents.	—	X	Applicable ASTM material specifications; AISC 360, Section A3.3	—
b. Manufacturer's certificate of compliance required.	—	X	—	—
2. Inspection of high-strength bolting:				
a. Bearing-type connections.	—	X	AISC 360, Section M2.5	1704.3.3
b. Slip-critical connections.	X	X		
3. Material verification of structural steel:				
a. Identification markings to conform to ASTM standards specified in the approved construction documents.	—	—	ASTM A 6 or ASTM A 568	1708.4
b. Manufacturers' certified mill test reports.	—	—	ASTM A 6 or ASTM A 568	
4. Material verification of weld filler materials:				
a. Identification markings to conform to AWS specification in the approved construction documents.	—	—	AISC 360, Section A3.5	—
b. Manufacturer's certificate of compliance required.	—	—	—	—
5. Inspection of welding:				
a. Structural steel:				
1) Complete and partial penetration groove welds.	X	—	AWS D1.1	1704.3.1
2) Multipass fillet welds.	X	—		
3) Single-pass fillet welds $> 5/16"$	X	—		
4) Single-pass fillet welds $\leq 5/16"$	—	X		
5) Floor and roof deck welds.	—	X	AWS D1.3	—
b. Reinforcing steel:				
1) Verification of weldability of reinforcing steel other than ASTM A 706.	—	X	AWS D1.4 ACI 318: 3.5.2	—
2) Reinforcing steel-resisting flexural and axial forces in intermediate and special moment frames, and boundary elements of special reinforced concrete shear walls and shear reinforcement.	X	—		
3) Shear reinforcement.	X	—		
4) Other reinforcing steel.	—	X		
6. Inspection of steel frame joint details for compliance with approved construction documents:				
a. Details such as bracing and stiffening.	—	—	—	1704.3.2
b. Member locations.	—	—		
c. Application of joint details at each connection.	—	—		

For SI: 1 inch = 25.4 mm.

a. Where applicable, see also Section 1707.1, Special inspection for seismic resistance.