

**TABLE 1507.4.3(1)
METAL ROOF COVERINGS**

ROOF COVERING TYPE	STANDARD APPLICATION RATE/THICKNESS
Aluminum	ASTM B 209, 0.024 inch minimum thickness for roll-formed panels and 0.019 inch minimum thickness for press-formed shingles.
Aluminum-zinc alloy coated steel	ASTM A 792 AZ 50
Cold-rolled copper	ASTM B 370 minimum 16 oz./sq. ft. and 12 oz./sq. ft. high yield copper for metal-sheet roof covering systems; 12 oz./sq. ft. for preformed metal shingle systems.
Copper	16 oz./sq. ft. for metal-sheet roof-covering systems; 12 oz./sq. ft. for preformed metal shingle systems.
Galvanized steel	ASTM A 653 G-90 zinc-coated ^a .
Hard lead	2 lbs./sq. ft.
Lead-coated copper	ASTM B 101
Prepainted steel	ASTM A 755
Soft lead	3 lbs./sq. ft.
Stainless steel	ASTM A 240, 300 Series Alloys
Steel	ASTM A 924
Terne and terne-coated stainless	Terne coating of 40 lbs. per double base box, field painted where applicable in accordance with manufacturer's installation instructions.
Zinc	0.027 inch minimum thickness; 99.995% electrolytic high grade zinc with alloy additives of copper (0.08% - 0.20%), titanium (0.07% - 0.12%) and aluminum (0.015%).

For SI: 1 ounce per square foot = 0.0026 kg/m²,
1 pound per square foot = 4.882 kg/m²,
1 inch = 25.4 mm, 1 pound = 0.454 kg.

a. For Group U buildings, the minimum coating thickness for ASTM A 653 galvanized steel roofing shall be G-60.

**TABLE 1507.4.3(2)
MINIMUM CORROSION RESISTANCE**

55% Aluminum-Zinc Alloy Coated Steel	ASTM A 792 AZ 50
5% Aluminum Alloy-coated steel	ASTM A875 GF60
Aluminum-coated steel	ASTM A463 T2 65
Galvanized Steel	ASTM A 653 G-90
Prepainted Steel	ASTM A 755 ^a

a. Paint systems in accordance with ASTM A 755 shall be applied over steel products with corrosion resistant coatings complying with ASTM A 792, ASTM A 875, ASTM A 463, or ASTM A 653.

1507.4.4 Attachment. Metal roof panels shall be secured to the supports in accordance with the approved manufac-

turer's fasteners. In the absence of manufacturer recommendations, the following fasteners shall be used:

1. Galvanized fasteners shall be used for steel roofs.
2. 300 series stainless-steel fasteners shall be used for copper roofs.
3. Stainless-steel fasteners are acceptable for all types of metal roofs.

1507.5 Metal roof shingles. The installation of metal roof shingles shall comply with the provisions of this section.

1507.5.1 Deck requirements. Metal roof shingles shall be applied to a solid or closely fitted deck, except where the roof covering is specifically designed to be applied to spaced sheathing.

1507.5.2 Deck slope. Metal roof shingles shall not be installed on roof slopes below three units vertical in 12 units horizontal (25-percent slope).

1507.5.3 Underlayment. Underlayment shall comply with ASTM D 226, Type I or ASTM D 4869. In areas where there has been a history of ice forming along the eaves causing a backup of water, an ice barrier that consists of at least two layers of underlayment cemented together or of a self-adhering polymer-modified bitumen sheet shall be used in lieu of normal underlayment and extend from the eave's edge to a point at least 24 inches (610 mm) inside the exterior wall line of the building.

Exception: Detached accessory structures that contain no conditioned floor area.

1507.5.4 Material standards. Metal roof shingle roof coverings shall comply with Table 1507.4.3(1). The materials used for metal-roof shingle roof coverings shall be naturally corrosion resistant or provided with corrosion resistance in accordance with the standards and minimum thicknesses specified in the standards listed in Table 1507.4.3(2).

1507.5.5 Attachment. Metal roof shingles shall be secured to the roof in accordance with the approved manufacturer's installation instructions.

1507.5.6 Flashing. Roof valley flashing shall be of corrosion-resistant metal of the same material as the roof covering or shall comply with the standards in Table 1507.4.3(1). The valley flashing shall extend at least 8 inches (203 mm) from the centerline each way and shall have a splash diverter rib not less than 0.75 inch (19.1 mm) high at the flow line formed as part of the flashing. Sections of flashing shall have an end lap of not less than 4 inches (102 mm). In areas where the average daily temperature in January is 25°F (-4°C) or less or where there is a possibility of ice forming along the eaves causing a backup of water, the metal valley flashing shall have a 36-inch-wide (914 mm) underlayment directly under it consisting of either one layer of underlayment running the full length of the valley or a self-adhering polymer-modified bitumen sheet complying with ASTM D 1970, in addition to underlayment required for metal roof shingles. The metal valley flashing underlayment shall be solidly cemented to the roofing underlayment for roof slopes under seven units vertical in